

Technical Datasheet

9⁵/₈ in 53.5 lb/ft S13Cr-95 (UNS S41425)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	9.625 in
Nominal ID	8.535 in
Min. Yield Strength	95 ksi
Nominal Wall Thickness	0.545 in
Minimum Wall Thickness	87.5 %
Drift	8.500 in

CONNECTION PROPERTIES

Coupling OD (nominal)	10.610 in
Coupling ID (nominal)	8.555 in
Make-up Loss	5.487 in
Coupling Length	12.795 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	1 477 klb
Compression Yield Load	1 477 klb
Internal Yield Pressure	9 410 psi
External Pressure Resistance	7 340 psi
Max. Bending with Sealability	30 °/100 ft
Max. Structural Bending	45 °/100 ft
Max. Load on Coupling Face	1 070 klb

TORQUE VALUES

Minimum Make-up torque	29 920 ft-lb
Optimum Make-up torque	33 240 ft-lb
Maximum Make-up torque	36 570 ft-lb
Minimum Shoulder Torque	1 660 ft-lb
Maximum Shoulder Torque	23 270 ft-lb
Maximum Operational Torque	42 050 ft-lb

Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified

